



# FIXED BIOMETHANE ANALYSER | BIOGAS UPGRADING



#### **FEATURES**

- CH<sub>4</sub> improved accuracy 90-100%
- O<sub>2</sub> improved accuracy below 1% to 2 d.p.
- Modular design enabling hot-swap for serviceability and onsite maintenance
- Fully automated calibration function to maintain CH₄ accuracy and ensure data reliability in extreme temperatures
- CSA, ATEX and IECEx certified\* for use in potentially explosive gas atmospheres - zone 2
- ISO / IEC 17025 calibration for optimal accuracy
- Continuous monitoring of 1 sample point
- IP65 rated for weather proofing
- Built in liquid level monitoring with a dedicated alarm
- Optional autom ated moisture removal drain
- Dedicated alarm to inform the user that the auto calibration needs attention
- Gas alarms & fault notifications
- 6 x 4-20mA outputs
- Modbus RTU communication
- Optional Profibus, Profinet and Ethernet communication
- Clear, visual and informative colour display
- Wide operating temperature range
- Extended Warranty & Service pack options through approved global service centres
- Heater as standard

The BIOMETHANE 3000 is designed for high accuracy methane and oxygen readings for biomethane applications, providing customers with the peace of mind that at first stage production, they will have quality readings above the 95% methane level and below the 1% oxygen level.

#### **APPLICATIONS**

- Biogas upgrading
- Agricultural waste
- Farm waste AD
- Mixed food waste AD
- Sewage/waste water treatment AD
- Vehicle fuel
- Biomethane productions

#### **BENEFITS**

- Customisable to site requirements
- Protects against O<sub>2</sub> issues
- Zero operational downtime for servicing
- Product reliability and longevity
- Prevents the risk of injecting poor quality gas into the grid network
- Maximise operational efficiency through optimising the AD process
- Operational within hazardous areas
- Ease of operation, integration and installation
- Minimal through-life costs
- Local support for peace of mind

\*Does not apply to auto calibration section.

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# **TECHNICAL SPECIFICATIONS**

| GENERAL SPECIFICATION       | N   |  |                                      |   |                                       |                 |  |
|-----------------------------|---|--|--------------------------------------|---|---------------------------------------|-----------------|--|
| Number of sampling points   | 1   | 1  |                                      |   |                                       |                 |  |
| Gases to be monitored       | CH <sub>4</sub> , CO <sub>2</sub> and O <sub>2</sub> wi | CH <sub>4</sub> , CO <sub>2</sub> and O <sub>2</sub> with optional H <sub>2</sub> S, H <sub>2</sub> and CO (choice of up to 4) |                                      |   |                                       |                 |  |
| Reading intervals           | Continuous¹ CH <sub>4</sub> , C                         | Continuous¹ CH <sub>4</sub> , CO <sub>2</sub> and O <sub>2</sub> measurement with user definable fourth gas reading            |                                      |   |                                       |                 |  |
| Operating temperature range | e -20°C to +50°C  |  |                                      |   |                                       |                 |  |
| POWER                       |   |  |                                      |   |                                       |                 |  |
| Mains options               | 110-230 Vac 50/60                                       | 110-230 Vac 50/60 Hz   |                                      |   |                                       |                 |  |
| Consumption                 | 155W maximum  |  |                                      |   |                                       |                 |  |
| Backup memory               | Lithium manganese                                       | Lithium manganese dioxide backup battery for memory retention  |                                      |   |                                       |                 |  |
| GAS RANGES                  |   |  |                                      |   |                                       |                 |  |
| Gases measured              | CH <sub>4</sub> and CO <sub>2</sub>                     | By dual wavelength   | infrared cell with reference channel |   |                                       |                 |  |
|                             | O <sub>2</sub>  | By internal electroch  |                                      |   |                                       |                 |  |
|                             | H <sub>2</sub> S / H <sub>2</sub> / CO                  | By external electroc   | external electrochemical cell        |   |                                       |                 |  |
|                             | Cell  | Range  | Typical accuracy (range : accuracy)* |   |                                       |                 |  |
| Standard gas cells          | CH <sub>4</sub>   | 0-100%   | 0-100% : ±0.5%                       | 0-100% : ±0.5% (vol)                      |                                       |                 |  |
|                             | CO <sub>2</sub>   | 0-100%   | 0-60% : ±0.5% (v                     | 0-60% : ±0.5% (vol) 60-100% : ±           |                                       | % : ±1.5% (vol) |  |
|                             | O <sub>2</sub>  | 0-25%  | 0-1%: ±0.05%                         |   | 2-25% : ±1.0% (vol)                   |                 |  |
|                             | Cell  | Range  | Typical accuracy (range : accuracy)* |   |                                       |                 |  |
|                             |   | Module cell  |                                      |   | System cell                           |                 |  |
| Optional gas cells          | H <sub>2</sub> S  | 0-50ppm  | ±1.5% FS                             |   | ±1.5% FS                              |                 |  |
|                             | H <sub>2</sub> S  | 0-200ppm   | ±2.0% FS                             |   | ±1.5% FS                              |                 |  |
|                             | H <sub>2</sub> S  | 0-500ppm   | ±2.0% FS                             |   | ±2.0% FS                              |                 |  |
|                             | H <sub>2</sub> S  | 0-1,000ppm   | ±2.0% FS                             |   | ±2.0%                                 |                 |  |
|                             | H <sub>2</sub> S  | 0-5,000ppm   | ±2.0% FS                             |   | ±100ppm or 5% of reading (if greater) |                 |  |
|                             | H <sub>2</sub> S  | 0-10,000ppm  | ±5.0% FS                             |   | ±200ppm or 5% of reading (if greater) |                 |  |
|                             | СО  | 0-1,000ppm   | ±2.0% FS                             |   | ±3.0% FS                              |                 |  |
|                             | H <sub>2</sub>  | 0-1,000ppm   | ±2.5% FS                             |   | ±1.5%                                 |                 |  |
|                             | Range   | Response time  | Range                                |   | Respon                                | se time         |  |
| Response time, T90**        | CH <sub>4</sub>   | ≤10 seconds  | H <sub>2</sub> S (0-50ppm)           |   | ≤30 seconds                           |                 |  |
|                             | CO <sub>2</sub>   | ≤10 seconds  | H <sub>2</sub> S (0-200ppm)          | H <sub>2</sub> S (0-200ppm)               |                                       | ≤35 seconds     |  |
|                             | O <sub>2</sub>  | ≤10 seconds  | H <sub>2</sub> S (0-500ppm)          | H <sub>2</sub> S (0-500ppm)               |                                       | ≤35 seconds     |  |
|                             | H <sub>2</sub>  | <90 seconds  | H <sub>2</sub> S (0-1,000ppm         | H <sub>2</sub> S (0-1,000ppm)             |                                       | ≤35 seconds     |  |
|                             | СО  | <30 seconds  | H <sub>2</sub> S (0-5,000ppm         | H <sub>2</sub> S (0-5,000ppm) ≤40 seconds |                                       | onds            |  |
|                             |   |  | H <sub>2</sub> S (0-10,000pp         | H <sub>2</sub> S (0-10,000ppm)            |                                       | ≤40 seconds     |  |

<sup>\*</sup>Plus accuracy of calibration gas used

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<sup>\*\*</sup>Times are taken from the point gas enters the BIOMETHANE 3000 module. Sample times will vary depending on length of sample pipe

<sup>&</sup>lt;sup>1</sup> The process will be paused during an auto calibration













### TECHNICAL SPECIFICATIONS CONTINUED

| PUMP                     |  |  |  |  |
|--------------------------|--|--|--|--|
| Flow                     | 300ml / minute typically. Please note that the default operation of the pump is always off and uses the pospressure of the gas at the sample point   |  |  |  |
| Flow-fail point          | Flow rate less than 75ml / minute or vacuum greater than 350 mbar  |  |  |  |
| Maximum vacuum restart   | -375 mbar  |  |  |  |
| COMMUNICATIONS           |  |  |  |  |
| Output channels          | Up to six analogue 4-20mA output channels that are user configurable for current sink or source inputs plus Modbus RTU over RS-485   |  |  |  |
|                          | Optional Profibus, Profinet or Ethernet module   |  |  |  |
| Alarm notifications      | 1 x fault relay  |  |  |  |
|                          | 7 x user-configurable alarms that can trigger a relay when above or below a set value and one to inform the operator of the results of the autocalibration. In addition, one can be used to indicate to the operator when the catchpot is full and requires emptying |  |  |  |
| Relay outputs            | Single pole changeover 6A 24Vdc relay volt free  |  |  |  |
| ENVIRONMENT CONDITION    | ONS  |  |  |  |
| Operating pressures      | +175-+350 mbar*  |  |  |  |
| IP rating                | IP65   |  |  |  |
| Humidity                 | 0-95% non-condensing humidity  |  |  |  |
| PHYSICAL                 |  |  |  |  |
| Size                     | 650 x 600 x 210mm (with supplied wall mounting brackets) per enclosure (2 enclosures)  |  |  |  |
| Weight                   | Maximum 36.5kg per enclosure   |  |  |  |
| Enclosure                | Stainless steel, 600 x 600 x 210mm, IP65 rated   |  |  |  |
| Operation keys           | Alpha-numeric keypad with 'tactile' membrane   |  |  |  |
| Display                  | 480 x 272 pixel RGB TFT display, 96mm x 55mm   |  |  |  |
| Moisture removal filters | User replaceable microfibre filter and 2.0µm PTFE water traps  |  |  |  |
| Heater                   | 100W mains powered ATEX certified heater for 110V or 230V mains supply   |  |  |  |
| CERTIFICATION RATING     |  |  |  |  |
| ATEX / IECEx marking     | II 3G Ex nA nC IIA T1 Gc (-20°C ≤ Ta ≤ +50°C) (main system only)   |  |  |  |
| CSA                      | € nA nC IIA T1 Gc  |  |  |  |
| BS EN 61010-1:2010       | Safety requirements for electrical equipment for measurement, control, and laboratory use  |  |  |  |
| BS EN 50270:2006         | Electromagnetic compatibility- electrical apparatus for the detection and measurement of combustible gases, toxic gases or oxygen  |  |  |  |

<sup>\*</sup>Pressures will need regulating in order not to damage the system. This is the responsibility of the user.













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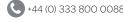
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